

CIGARETTE SPECIFICATION

STOCKTON STREET
MARLBORO "RED - CK/WHIT TPO" ULTRA LIGHTS REGULAR 100 6'S FTB
BRAND CODE-1773 (STD)

EFFECTIVE DATE: 01/30/92
STANDARD PRODUCTION

| | | | | | | |
|---------------------|------------|---------|---------|-------|---------|-----------|
| CIGARETTE LENGTH | : 98.5 | MM | FTG TAR | : 6.0 | MG/CIGT | 5.5 - 6.4 |
| TOBACCO ROD CIRCUM. | : 24.80 | MM | | | | |
| TOBACCO ROD LENGTH | : 67.0 | MM | | | | |
| FILTER LENGTH | : 31.5 | MM | | | | |
| TIPPING LENGTH | : 36.000 | MM | | | | |
| TOTAL R.T.D. | : 4.40 | IN. H2O | | | | |
| DILUTION TARGET | : 45.0 +/- | 5.0 % | | | | |

TIPPING PAPER /USE UP: 72MM X 3500M CK/WHIT SGL PPT-GRY 236M2 12-610-A LASER PERF.
REPLACE WITH : 72MM X 3500M CK/WHIT SGL PPT-GRY 236M2 12-606-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 353-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1086 PVA 61-210-A

STD. FILLER - PACK O.V.: A1760 - 13.25% MARLBORO ULTRA LIGHTS REGULAR 6'S FTB
*** NO TROPICAL FOR MARLBORO ULTRA LIGHTS FILLER***

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A (EXPORT OVERPRINT)
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A (EXPORT OVERPRINT)
: B&H OCHRE #60806 (MARK 8) 60-902-A (MACHINE # ONLY)
: OCHRE FRY # 92839 (MK 9/MK 10/PROTOS) 60-508-A (MACHINE # ONLY)

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TPO PAPER CHGD FROM PM CODE 12-610-A TO PM CODE
: 12-606-A ON A U/R BASIS. CHG MADE TO STANDARDIZE
: GRAPHICS W/SIMILAR MARLBORO CK/WHIT TPO, INK UPDATED
: TO A CURRENT STATUS. NO WT CHG, OK TO MIX PK/CTN/CS

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 1/28/92

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APPROVED BY: E. Watts

SUPERCEDES SPECIFICATION DATED: 7/17/91

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